

**Pipex Product Group:** A. PIPEX CHEMSAFE®  
Industrial Pipe Systems

**Pipex Product Type:** 1. PIPEX CHEMSAFE® XL Pipe & Fittings

**Pipex Specification:** PX-CHEMSAFE® -A.5

#### Pipe Large Diameter Pipe and Fittings

Pipex large diameter pipe and fitting systems for the transmission of foul and surface water, oil & gas as well as process plant applications and service utilities. Bespoke Pipe packages are available for a large range of industrial applications both above and below ground and available in a range of thermoplastic materials to provide the necessary temperature and corrosion resistant properties.

Pipe and fittings sizes range from 500 outside diameter through to 1600mm outside diameter, please refer to Pipex CAD details for the complete range sizes.

Bespoke pipe systems are factory prefabricated wherever possible to significantly reduce site installation time.

Fully welded, chemically resistant, bio-secure pipe packages improve flow characteristics due its smooth internal bore. Faster flow velocities allow for shallower gradients whilst maintaining self cleansing properties.

#### Pipe Detail Drawings

CAD detail drawings based on the consultant drainage design will be submitted by Pipex for approval by the client. Drawings details will indicate Pipe out side diameter, nominal bore, fall and the itemised factory welded prefabricated units.

#### Thermoplastic Materials of Construction

Pipex chemical pipework packages are manufactured from a range of thermoplastics to provide the necessary temperature and chemical resistant properties, including:

HomoPolymer Polypropylene Din 8077 & 8078

HDPE Din 8075 & 8074

PVDF ISO 10931

Please contact Pipex for project specific design information.

#### Methods of Construction

Thermoplastic welding in accordance with BSEN 13067 – Plastic Welding Personnel, under the Certification Scheme for Welding and Inspection Personnel (CSWIP). Approved by the Thermal Welders Institute (TWI).

#### British Standard Specification

Dimensions to be BS4991:1978 - Din 8077 & 8078 Part 1. Materials to BS4991:1974 Series 2.

#### Testing

Prefabricated units are to be tested at the works place of prefabrication and associated test certificates issued. Testing of stacks and branch waste pipework to be in accordance with air testing procedures. As defined in BS 8301 & BS 5572. Pipe work to be tested in accordance with manufactures recommendations a method statement shall be submitted for approval prior to testing.

#### Site Joints

Pipex can supply field service operatives to perform site welded joints. Options include butt fusion, welded slip sockets and mechanical joints.



#### Installation

The system is supplied to site as itemised prefabricated spools. Where required a detailed drawing of the pipe work arranged will be issued, locating the position of the itemised spools.

Please refer to the Pipex work instruction WP30 for below ground installation and WP21 for above ground installation.

#### Operation and Maintenance

When installed to Pipex installation instructions the piping system will operate with minimum maintenance.

Due to the nature of the thermoplastic construction materials the pipe and fittings will resist the build up of Fats, Oils and Greases (FOG). If rodding is required use polypropylene rods.

If alterations to the pipe work system are required Pipex will be contacted to discuss the procedure.

#### Product Options Available:

##### Chemical Drainage Piping Systems

Suitable for more corrosive applications and where an increased level of containment security is required, contact Pipex for further information.

##### Laboratory Waste pipe Systems

Specialist range of small bore pipe and fittings, contact Pipe for further information.

For Technical Assistance please contact:

Pipex LTD  
1 Belliver Way  
Roborough  
Plymouth  
Devon  
PL6 7BP

Tel: +44 (0) 1752 581200 Fax: +44 (0) 1752 581209

Web: [www.pipexdrainageandcivils.com](http://www.pipexdrainageandcivils.com)

Email: [sales@pipexdrainageandcivils.com](mailto:sales@pipexdrainageandcivils.com)

